



Safety Data Sheet

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Document Group:	28-3754-0	Version Number:	1.03
Issue Date:	03/09/17	Supersedes Date:	04/15/15

Product identifier

3M™ ESPE™ RelyX™ Unicem 2 Automix Refill

ID Number(s):

41-8650-3082-3, 41-8650-3083-1, 41-8650-3084-9, 70-2011-3637-4, 70-2011-4030-1, 70-2011-4031-9, 70-2011-4032-7

Recommended use

Dental Product, Dental Cement

Restrictions on use

For use only by dental professionals.

Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

28-1333-5, 28-1380-6

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Document Group:	28-1333-5	Version Number:	8.00
Issue Date:	03/18/22	Supersedes Date:	10/23/18

SECTION 1: Identification

1.1. Product identifier

3M™ RelyX™ Unicem™ 2 Automix Catalyst

Product Identification Numbers

ID Number	UPC	ID Number	UPC
LE-F100-0785-6		LE-F100-0785-9	

1.2. Recommended use and restrictions on use

Recommended use

Dental Product, Cement

Restrictions on use

For use only by dental professionals.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms**Hazard Statements**

Causes serious eye irritation.

May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	None	50 - 70 Trade Secret *
SUBSTITUTED DIMETHACRYLATE	27689-12-9	10 - 30 Trade Secret *
1,12-DODECANE DIMETHACRYLATE	72829-09-5	< 5 Trade Secret *
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	945012-02-2	< 5 Trade Secret *
SILANE TREATED SILICA	68909-20-6	< 5 Trade Secret *
2-Propenoic acid, 2-methyl-, [(3-methoxypropyl)imino]di-2,1-ethanediyl ester	93962-71-1	< 2 Trade Secret *
CALCIUM HYDROXIDE	1305-62-0	< 2 Trade Secret *
SODIUM P-TOLUENESULFINATE	824-79-3	< 2 Trade Secret *
NUC - Titanium Dioxide	13463-67-7	< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide
Irritant Vapors or Gases

Condition

During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Do not get in eyes. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CALCIUM HYDROXIDE	1305-62-0	ACGIH	TWA:5 mg/m ³	
CALCIUM HYDROXIDE	1305-62-0	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
NUC - Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m ³	A4: Not class. as human carcin
NUC - Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m ³	
SILICA, AMORPHOUS	68909-20-6	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

See Section 7.1 for additional information on skin protection.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties**Appearance****Physical state**

Solid

Color

Tooth

Specific Physical Form:

Paste

Odor

Slight Acrylic

Odor threshold*No Data Available***pH***Not Applicable***Melting point***No Data Available***Boiling Point***No Data Available***Flash Point**

No flash point

Evaporation rate*No Data Available***Flammability (solid, gas)**

Not Classified

Flammable Limits(LEL)*No Data Available***Flammable Limits(UEL)***No Data Available***Vapor Pressure***No Data Available***Vapor Density***No Data Available***Density**2 - 2.2 g/cm³**Specific Gravity**

2 - 2.2 [Ref Std: WATER=1]

Solubility in Water

Nil

Solubility- non-water*No Data Available***Partition coefficient: n-octanol/ water***No Data Available***Autoignition temperature***No Data Available***Decomposition temperature***No Data Available***Viscosity***No Data Available***Molecular weight***No Data Available***Percent volatile***No Data Available***SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition productsSubstanceCondition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure. The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Carcinogenicity:

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - ≤5,000 mg/kg
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg

SUBSTITUTED DIMETHACRYLATE	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
SUBSTITUTED DIMETHACRYLATE	Ingestion	Rat	LD50 > 17,600 mg/kg
1,12-DODECANE DIMETHACRYLATE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
1,12-DODECANE DIMETHACRYLATE	Ingestion	similar compounds	LD50 2000-5000 mg/kg
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	Ingestion	Rat	LD50 > 2,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
SODIUM P-TOLUENESULFINATE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
CALCIUM HYDROXIDE	Dermal	Rabbit	LD50 > 2,500 mg/kg
CALCIUM HYDROXIDE	Ingestion	Rat	LD50 7,340 mg/kg
SODIUM P-TOLUENESULFINATE	Ingestion	Rat	LD50 3,200 mg/kg
2-Propenoic acid, 2-methyl-, [(3-methoxypropyl)imino]di-2,1-ethanediy l ester	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
2-Propenoic acid, 2-methyl-, [(3-methoxypropyl)imino]di-2,1-ethanediy l ester	Ingestion	Rat	LD50 > 1,600 mg/kg
NUC - Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
NUC - Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
NUC - Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Professional judgement	No significant irritation
SUBSTITUTED DIMETHACRYLATE	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
CALCIUM HYDROXIDE	Human	Corrosive
NUC - Titanium Dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Professional judgement	No significant irritation
SUBSTITUTED DIMETHACRYLATE	Rabbit	Mild irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
CALCIUM HYDROXIDE	Rabbit	Corrosive

NUC - Titanium Dioxide	Rabbit	No significant irritation
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Skin Sensitization

Name	Species	Value
SUBSTITUTED DIMETHACRYLATE	Guinea pig	Not classified
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	Mouse	Not classified
SILANE TREATED SILICA	Human and animal	Not classified
2-Propenoic acid, 2-methyl-, [(3-methoxypropyl)imino]di-2,1-ethanediy ester	Professional judgement	Sensitizing
NUC - Titanium Dioxide	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
SUBSTITUTED DIMETHACRYLATE	In Vitro	Not mutagenic
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	In Vitro	Not mutagenic
SILANE TREATED SILICA	In Vitro	Not mutagenic
NUC - Titanium Dioxide	In Vitro	Not mutagenic
NUC - Titanium Dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
NUC - Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
NUC - Titanium Dioxide	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

CALCIUM HYDROXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	LOAEL 2.5 mg/m3	20 minutes
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Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
NUC - Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
NUC - Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification****Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Issue Date:	03/18/22	Supersedes Date:	10/23/18

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Document Group:	28-1380-6	Version Number:	5.01
Issue Date:	01/19/18	Supersedes Date:	02/25/16

SECTION 1: Identification

1.1. Product identifier

3M™ ESPE™ RelyX™ UNICEM 2 AUTOMIX Base Paste

Product Identification Numbers

LE-F100-0787-3, LE-F100-0787-4

1.2. Recommended use and restrictions on use

Recommended use

Dental Product, Cement

Restrictions on use

For use only by dental professionals.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

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2.1. Hazard classification

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard Statements

May cause an allergic skin reaction.

Precautionary Statements

Prevention:

Wear protective gloves.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0) and phenyltrimethoxy silane (2996-92-1), bulk material	None	45 - 55 Trade Secret *
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	1224866-76-5	20 - 30 Trade Secret *
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	109-16-0	10 - 20 Trade Secret *
SILANE TREATED SILICA	68909-20-6	1 - 10 Trade Secret *
OXIDE GLASS CHEMICALS (non-fibrous)	65997-17-3	< 3 Trade Secret *
SODIUM PERSULFATE	7775-27-1	< 3 Trade Secret *
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	13122-18-4	< 0.5 Trade Secret *
Acetic acid, copper(2+) salt, monohydrate	6046-93-1	< 0.1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide
Irritant Vapors or Gases

Condition

During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Do not get in eyes.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
COPPER COMPOUNDS	6046-93-1	ACGIH	TWA(as Cu dust or mist):1 mg/m ³ ;TWA(as Cu, fume):0.2 mg/m ³	
SILICA, AMORPHOUS	68909-20-6	OSHA	TWA concentration:0.8 mg/m ³ ;TWA:20 millions of particles/cu. ft.	
PERSULFATE COMPOUNDS	7775-27-1	ACGIH	TWA(as persulfate):0.1 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

See Section 7.1 for additional information on skin protection.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	toothcolored paste with slight acrylic odor
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Boiling Point	<i>No Data Available</i>
Flash Point	No flash point
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Density	2 - 2.2 g/cm ³
Specific Gravity	2 - 2.2 [Ref Std: WATER=1]
Solubility in Water	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Molecular weight	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient

classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE _{2,000 - 5,000} mg/kg
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-3-(trimethoxysilyl)propyl ester (2530-85-0) and phenyltrimethoxy silane (2996-92-1), bulk material	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-3-(trimethoxysilyl)propyl ester (2530-85-0) and phenyltrimethoxy silane (2996-92-1), bulk material	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	Dermal		LD50 estimated to be > 5,000 mg/kg
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	Ingestion	Rat	LD50 > 2,000 mg/kg
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	Professional judgment	LD50 estimated to be > 5,000 mg/kg
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Rat	LD50 10,837 mg/kg

SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
OXIDE GLASS CHEMICALS (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
OXIDE GLASS CHEMICALS (non-fibrous)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
SODIUM PERSULFATE	Dermal	Rabbit	LD50 > 10,000 mg/kg
SODIUM PERSULFATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 47.93 mg/l
SODIUM PERSULFATE	Ingestion	Rat	LD50 895 mg/kg
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Dermal	Rat	LD50 > 2,000 mg/kg
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Ingestion	Rat	LD50 12,905 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0) and phenyltrimethoxy silane (2996-92-1), bulk material	Professional judgement	No significant irritation
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	Rabbit	Minimal irritation
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Guinea pig	Mild irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
OXIDE GLASS CHEMICALS (non-fibrous)	Professional judgement	No significant irritation
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Overall product		No significant irritation
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0) and phenyltrimethoxy silane (2996-92-1), bulk material	Professional judgement	No significant irritation
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	Rabbit	Corrosive
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Professional judgement	Moderate irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
OXIDE GLASS CHEMICALS (non-fibrous)	Professional judgement	No significant irritation
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-	Guinea pig	Not classified

PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE		
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Human and animal	Sensitizing
SILANE TREATED SILICA	Human and animal	Not classified
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	In Vitro	Not mutagenic
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	In Vitro	Some positive data exist, but the data are not sufficient for classification
SILANE TREATED SILICA	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	Mouse	Not carcinogenic
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not classified for female reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not classified for male reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not classified for development	Mouse	NOAEL 1 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	kidney and/or bladder blood	Not classified	Mouse	NOAEL 833 mg/kg/day	78 weeks
SILANE TREATED SILICA	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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